## **COURSE SYLLABUS**



Education That Works For a Lifetime

Course Title:	Programmable Logic Controllers					
Department:	Advanced Manufacturing Technology			Date submitted:	May 2019 (AAC: 19-25)	
Curriculum:	Technology Studies					
Course Descriptors: Make certain that the course descriptors are consistent with college and Board of Trustees policies, and the	Course Code: (eg. ACC 101)	MFG*146	Prerequisites:			
	Course Type:XA: Clinical B: Lab D: Distance LearningI: Individual/Independent L: Lecture N:InternshipM: Seminar P: Practicum U: StudioX: Combined Lecture/Lab Y: CombinedLecture/Clinical/Lab Z: Combined Lecture/Studio			Math for Electricity & Electronics(MFG*133), Circuit Theory I (MFG*137), Digital Fundamentals (MFG*138), Circuit Theory II (MFG*139), and Robotics (MFG*140) or consent of the instructor		
	Elective Typ	e: G				
	AH: Art History E: English FA: Fine Arts FL: Foreign Language G: General HI: History HU: Humanities LAS: Liberal Arts & Sciences M: Math S: Science SS: Social Science					
	Credit Hour	<b>'s:</b> 3		Corequisites:		
current course	Developmental: (yes/	no) No				
numbering system.	Lectu	re: 1.5				
	Clinical: 0			None		
		ab: 1.5				
	Hours: Stud	dio 0				
	Oth	er: 0				
	TOTA	AL: 3		Other Requi	rements:	
	Class Maximui Semesters Offere	n: 24 d: Fall, Spring		None		
Catalog Course Description:	Programmable Logic Controllers provides you with an overview of the PLC, its hardware, numbering systems and codes, logic fundamentals, programming timers and counters, program control and data manipulation instructions, math instructions, sequencer and shift register instructions, and PLC installation, editing and troubleshooting.					
Topical Outline: List course content in outline format.	<ol> <li>Programmable Logic Controllers: An Overview</li> <li>PLC Hardware Components &amp; Number Systems and Codes</li> <li>Fundamentals of Logic</li> <li>Basics of PLC Programming</li> <li>Developing Fundamental PLC Wiring Diagrams and Ladder Logic Programs</li> <li>Programming Timers</li> <li>Programming Counters</li> <li>Program Control Instructions</li> </ol>					

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	9. Data Manipulation Instructions 10. Math Instructions 11. Sequencer and Shift Register Instructions				
	12. PLC Installation Practices, Editing, and Troubleshooting				
	13. Process Control and Data Acquisition 14. Computer-Controlled Machines and Processes				
	Upon successful completion of this course, the student will be able to do the				
	following:				
	<ol> <li>The student will become familiar with the PLC system and its role in industry; and make comparisons with personal computers; as well as, develop an understanding of its origin and growth since conception.</li> </ol>				
	<ol><li>Demonstrate an understanding of the hardware and the role of each major component making up a PLC system.</li></ol>				
	<ol> <li>Demonstrate an understanding of several numbering systems utilized by a PLC system.</li> </ol>				
	<ol> <li>Demonstrate the understanding of digital logic gates and of the role Boolean algebra plays in writing digital gate diagrams.</li> </ol>				
	<ol> <li>Demonstrate the ability to design basic programming using ladder logic and demonstrate the understanding of basic principles involved in programming.</li> </ol>				
	6. Develop PLC wiring diagrams and ladder logic programs.				
	7. Design, develop, and program a variety of timer instructions.				
	8. Design, develop, and program a variety of counter instructions.				
Outcomes: Describe measurable skills or knowledge that students should be able to demonstrate as evidence that they have mastered the course content.	9. Design, develop, and program a variety of control instructions.				
	10. Design, develop, and program data manipulation instructions.				
	11. Design, develop, and program math instructions.				
	12. Design, develop, and program sequencer and shift register instructions.				
	13. Perform PLC installations and troubleshoot PLC installations.				
	<ol> <li>Demonstrate an understanding of process control and data acquisition systems.</li> </ol>				
	<ol> <li>Demonstrate an understanding of computer-controlled machines and processes.</li> </ol>				
	PROGRAM: Electronics Technology Certificate and A.S. Degree				
	1. Demonstrate an understanding of Shop Safety.				
	2. Demonstrate an understanding the theory of electrical structure, voltage, current, resistance, and electrical circuit and their measurement.				
	3. Demonstrate an understanding of the basic laws of arithmetic.				
	4. Demonstrate an understanding of several number systems and codes that are the foundation of digital theory and digital applications.				
	5. Make comparisons with personal computers; as well as, develop an understanding of its origin and growth since conception.				
	6. Demonstrate an understanding of the fundamentals of Automated Manufacturing systems.				

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	GENERAL EDUCATION: (Numbering reflects General Education Outcomes as they appear in the college catalog) No General Education outcomes.		
Evaluation: List how the above outcomes will be assessed.	Assessment will be based on the following criteria: 1. Tests and quizzes		
Instructional Resources:		Required: Full electronics lab	
List library (e.g. books, journals, on- line resources), technological (e.g. Smartboard, software), and other resources (e.g. equipment, supplies, facilities) required and desired to teach this course.		Desired: None	
Textbook(s)		Programmable Logic Controllers, Frank D. Petruzella, McGraw-Hill Publishers , latest edition	